

# **EVERY DAY** MILLIONS OF PEOPLE CHOOSE THE UNIT-DOSES PRODUCED WITH OUR MACHINES

UNIFIL



# for their **future**

## VISION

UNIFILL is committed to design and manufacture a **future of safe, sustainable and affordable portion-packs technologies** available to anyone, anywhere.

## MISSION

We regularly co-operate with our customers to provide **innovative and sustainable technical solutions** to satisfy the current and the future needs of the Food and the Non-Food Industry.

for their **fun** 

OVER 4000 MACHINES INSTALLED ALL OVER THE WORLD SINCE 1979



**SALES OFFICE** 

SALES OFFICE

IN GERMANY

(DÜSSELDORF)

IN THE U.S.A.

(HOUSTON)

#### REPRESENTATIVE OFFICE IN CHINA (BEIJING)





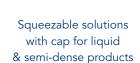
# **8**SOLUTIONS FOR ANYONE





#### **SQUEEZABLE**

Squeezable solutions for liquid & semi-dense products



SOUEEZABLE

WITH CAP



### SOUEEZABLE WITH STRAW

Squeezable solutions with straw for liquid products



PEELABLE

Peelable solutions for products that solidify after the filling



#### PEELABLE WITH PEELABLE WITH **SYMMETRICAL** STICK

Peelable solutions with symmetrical stick for products that solidify after the filling and eatable as an ice-cream or lollipop

**ASYMMETRICAL** STICK Peelable solutions with asymmetrical stick for

products that solidify after the filling and eatable as an ice-cream or lollipop







**OWIKPAK** 

QwikPak, the solution that smartly combines the advantages of pouches and bottles

**SUPPOSITORIES** & OVULES

Solutions for Suppositories and Ovules







# for new **ideas**



# TECHNOLOGY FOR THERMOFORM FILL & SEAL FUNIFILL





## **INDICATIVE** MACHINE OUTPUT\*

2,700 pcs/h 3 pcs/cycle 60ml

5,400 pcs/h 6 pcs/cycle 20ml

7,200 pcs/h 8 pcs/cycle 10ml

8,100 pcs/h 9 pcs/cycle 5ml

\* depending on shape definition

UNIFILL entry-level machine for unit-doses, TF-K is designed to reach high quality standards in terms of reliability and innovation. The machine is suitable for the production of squeezable, peelable, stand-up, contour shaped and/or connected monodoses for the food and the non-food industry.

TF-K machine thermoforms starting from a single reel of plastic material and, thanks to its exclusive balcony structure, makes cleaning, maintenance and tooling change-over operations simple and quick.



### SOLUTION PACK available with TF-K



SQUEEZABLE



PEELABLE



- Mould height: 50 120 mm
- Mould area: 160 mm
- Dosing units for liquid and semi-dense products
- High precision cutting unit for contour-shaped profiles and/or connected strips
- Possibility to use special barrier materials, such as EVOH or PVDC, to extend product shelf-life
- Reels width range: between 100 240 mm



#### Description

Filling range Number of cycles/min. Thermoforming mould area Overall dimensions Total machine weight Air consumption Power consumption Plastic film thickness

Features
1 – 100 ml
15
160 mm (w) X 120 mm (h)
4700 mm X 1110 mm X 2500 mm (h)
2.700,00 kg
800 Nl/min.
16 kW
250-480 μm

# **UNIFILL TF-K/HS**



## **INDICATIVE** MACHINE OUTPUT\*

5,400 pcs/h 3 pcs/cycle 60ml

7,200 pcs/h 4 pcs/cycle 30ml

14,400 pcs/h 8 pcs/cycle 10ml

16,200 pcs/h 9 pcs/cycle 5ml

\* depending on shape definition

Compact monobloc machine for high performances, the TF-K/ HS machine has been equipped with the most modern electronic control devices. The machine is suitable for the production of squeezable, peelable, stand-up, contour shaped and/or connected monodoses for the food and the non-food industry.

TF-K/HS machine thermoforms starting from a single reel of plastic material and, thanks to its exclusive balcony structure, makes cleaning, maintenance and tooling change-over operations simple and quick.



### SOLUTION PACK available with TF-K/HS



SQUEEZABLE



PEELABLE



#### **TECHNICAL FEATURES**

- Mould height: 50 120 mm
- Mould area: 160 mm
- Dosing units for liquid and semi-dense products
- High precision cutting unit for contour-shaped profiles and/or connected strips
- Possibility to use special barrier materials, such as EVOH or PVDC, to extend product shelf-life
- Reels width range: between 100 240 mm

Description	Features
Filling range	1 – 100 ml
Number of cycles/min.	Up to 35
Thermoforming mould area	160 mm (w) X 120 mm (h)
Overall dimensions	4700 mm X 1110 mm X 2500 mm (h)
Total machine weight	2.700,00 kg
Air consumption	500 NI/min.
Power consumption	26 kW
Plastic film thickness	250-480 μm

## *FUNIFILL* **TF-02**



#### **SOLUTION** PACK available with **TF-02**



SQUEEZABLE



SQUEEZABLE WITH CAP



SQUEEZABLE WITH STRAW



PEELABLE



PEELABLE WITH SYMMETRICAL STICK



PEELABLE WITH ASYMMETRICAL STICK

#### **TECHNICAL FEATURES**

- Mould height: 50 150 mm
- Single or double dosing units for liquid and semi-dense products
- High precision cutting unit
- Possibility to use special barrier materials, such as EVOH or PVDC, to extend product shelf-life
- Reels width range: between 100 300 mm
- Reel-holding unit with 2 powered shafts and a buffering unit to allow the change-over of the plastic reel without stopping the machine

## **INDICATIVE** MACHINE OUTPUT\*

6,300 pcs/h 3 pcs/cycle 215ml

12,600 pcs/h 6 pcs/cycle **50ml** 

12,000 pcs/h 8 pcs/cycle 20ml with stick

37,800 pcs/h 18 pcs/cycle 1ml

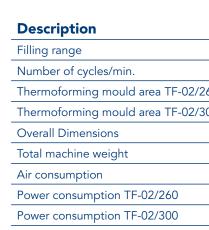
\* depending on shape definition

Fully automatic machine, with high-level hygiene and technological standard, designed to reach high performances and productions for food and non-food applications.

The TF-02 machine is suitable for the production of squeezable, peelable, stand-up, contour shaped and/or connected portion packs. The machine can be equipped with several options such as: automatic stick applicator to apply symmetrical or asymmetrical plastic sticks, straw applicator, cap applicator, single and/or double labelling machine, "Ultra-Clean" package and automatic visual cameras to check product quality.

The TF-02 machine thermoforms starting from a single reel of plastic material and, thanks to its exclusive balcony structure, makes cleaning, maintenance and tooling change-over operations simple and quick.





Plastic film thickness



	Features
	1 – 250 ml
	Up to 35
60	260 mm (w) X 120-150 mm (h)
00	300 mm (w) X 120-150 mm (h)
	6650 mm X 3250 mm X 2500 mm (h)
	3.500,00 kg
	1100 Nl/min – 6 bar
	30 kW / 50 A (mould width 260 mm)
	32 kW / 60 A (mould width 300 mm)
	250 - 480 μ





## **INDICATIVE** MACHINE **OUTPUT\***

3,600 pcs/h 2 pcs/cycle 500ml

5,400 pcs/h 3 pcs/cycle 300ml

9,000 pcs/h 5 pcs/cycle 100ml

10,800 pcs/h 6 pcs/cycle 80ml

\* depending on shape definition

Fully automatic machine, with high-level hygiene and technological standard, designed to reach high performances and productions for food and non-food applications.

The TF-03 machine is suitable for the production of squeezable, peelable, stand-up and non stand-up portion-packs/bottles.

The machine can be equipped with several options such as: straw applicator, cap applicator, single and/or double labelling machine, "Ultra-Clean" package and automatic visual cameras to check product quality. The TF-03 machine thermoforms starting from a single reel of plastic material and, thanks to its exclusive balcony structure, makes cleaning, maintenance and tooling change-over operations simple and quick.









SQUEEZABLE WITH CAP



SQUEEZABLE WITH STRAW



PEELABLE



#### **TECHNICAL FEATURES**

- Mould height: 100 220 mm
- High precision cutting unit
- Possibility to use special barrier materials, such as EVOH or PVDC, to extend product shelf-life
- Reel width range: between 200 440 mm
- Reel-holding unit with 2 powered shafts and a buffering unit to allow the change-over of the plastic reel without stopping the machine

Description	Features
Filling range	1 – 500 ml
Number of cycles/min.	20-30
Thermoforming mould area	350 mm (w) X 220 mm (h)
Overall Dimensions	9700 mm X 3550 mm X 2500 mm (h)
Total machine weight	4.200,00 kg
Air consumption	800 Nl/min
Power consumption	65 A
Plastic film thickness	250 - 480 μ



• Single or double dosing units for liquid and semi-dense products

# *FUNIFILL* **TF-400** QWIKPAK



## **INDICATIVE** MACHINE **OUTPUT\***

3,000 pcs/h 2 pcs/cycle 500ml

5,400 pcs/h 3 pcs/cycle 300ml

6,000 pcs/h 4 pcs/cycle 100ml

Fully automatic modular thermoform fill & seal machine suitable for the exclusive production of "QwikPak", a 3D shaped soft, light, flexible and sustainable spouted bottle that minimizes the waste.

QwikPak is fully customizable with countless tailor-made shapes and it is suitable for food and non-food products.

TF-400 machine can be equipped with (or without) spout and cap applicator, ink-jet unit, "Ultra-Clean" package and automatic visual cameras to check product quality. TF-400 thermoforms starting from a single reel of plastic material and, thanks to its exclusive balcony structure, makes cleaning, maintenance and tooling change-over operations simple and quick.





QWIKPAK

#### **TECHNICAL FEATURES**

- Mould height: 120 220 mm
- Suitable dosing units for liquid or semi-dense products • Precise individual contour-shaped cut of the bottle • Possibility to use plastic material with EVOH barrier
- to increase product shelf-life
- Reel width between 200 440mm
- Reel-holding unit with 2 powered shafts and a buffering unit to allow the change-over of the plastic reel without stopping the machine

#### Description

Filling range Number of cycles/min. Thermoforming mould area **Overall Dimensions** Total machine weight Air consumption Power consumption Plastic film thickness



\* depending on shape definition

Features
1 – 500 ml
Up to 25
400 mm (w) x 220 mm (h)
7260 mm X 2455 mm X 2350 mm (h)
3.800,00 kg
600 NI/min
65 A
200 - 300 µm (soft)

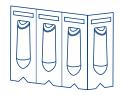




# *FUNIFILL* **RESNOVA 15/35**



SOLUTION PACK available with **RESNOVA 15/35** 



**SUPPOSITORIES** & OVULES

#### **TECHNICAL FEATURES**

- Dosing unit in AISI 316L
- Special off-line dosing to allow the operator to check the accuracy of the dosage (upon request)
- No top trimming operations required
- Easy machine access and maintenance operations thanks to its balcony structure
- Tooling change-over from PVC/PE shape to ALU/PE shape and vice-versa
- TIP 106 unit for the connection to a cartoning machine

## **INDICATIVE** MACHINE **OUTPUT\***

18,000 pcs/h PVC/PE - ALU/PE 1 cooling tunnel

24,000 pcs/h PVC/PE - ALU/PE 2 cooling tunnels

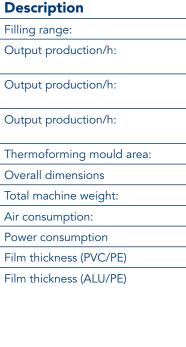
30,000 pcs/h ALU/PE **3 cooling tunnels** 

35,000 pcs/h PVC/PE **3** cooling tunnels

\* depending on shape definition

Fully automatic machine for the production of suppositories / ovules designed to reach high performances. The patented and perfected mechanics, make the Resnova a reliable and efficient machine. The Resnova machine is designed to allow both the use of PVC/PE and ALU/PE materials and, thanks to the Aluminum Kit, the tooling change-over from PVC/PE to ALU/PE and vice-versa is fast and accessible.





Features
0,2 – 4 ml
Up to 18.000 (if equipped with one cooling tunnel)
Up to 24.000 (if equipped with two cooling tunnels)
Up to 35.000 (if equipped with three cooling tunnels)
210 mm (w) - 80 mm (h)
5100 – 6750 mm x 1500mm x 2300mm
3.720 – 4.690 kg
200 – 450 Nl/min
26-33 kW
100 - 150 μm
75 - 150 μm

# THE GROWTH OF OUR CUSTOMERS' BUSSINESS IS OUR PRIORITY SINCE 1979

for their **growth** 





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